

 Filthy water

 Domestic use

 Civil use



PERFORMANCE RANGE

- Flow rate up to **220 l/min** (13.2 m³/h)
- Head up to **30 m**

APPLICATION LIMITS

- **10 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature **+40 °C**
- Suction down to **50 mm** above ground level
- Minimum immersion depth for continuous service:
 - **300 mm** for TR 0.75-1.1
 - **350 mm** for TR 1.5-2.2

CONSTRUCTION AND SAFETY STANDARDS

- **10 m** long power cable
- External float switch and control box for single-phase versions

EN 60335-1
IEC 60335-1
CEI 61-150

EN 60034-1
IEC 60034-1
CEI 2-3



CERTIFICATIONS

Company with management system certified DNV
ISO 9001: QUALITY
ISO 14001: ENVIRONMENT



INSTALLATION AND USE

The **TRITUS** series of grinder pumps manufactured from heavy gauge robust cast iron, resistant to abrasion and long-lasting, are fitted with a **GRINDER in tempered stainless steel of great resistance** which completely grinds up solid bodies and fibres in waste and reflux water from domestic and civil applications and conveys it under pressure into the sewers through small diameter pipes.

PATENTS - TRADE MARKS - MODELS

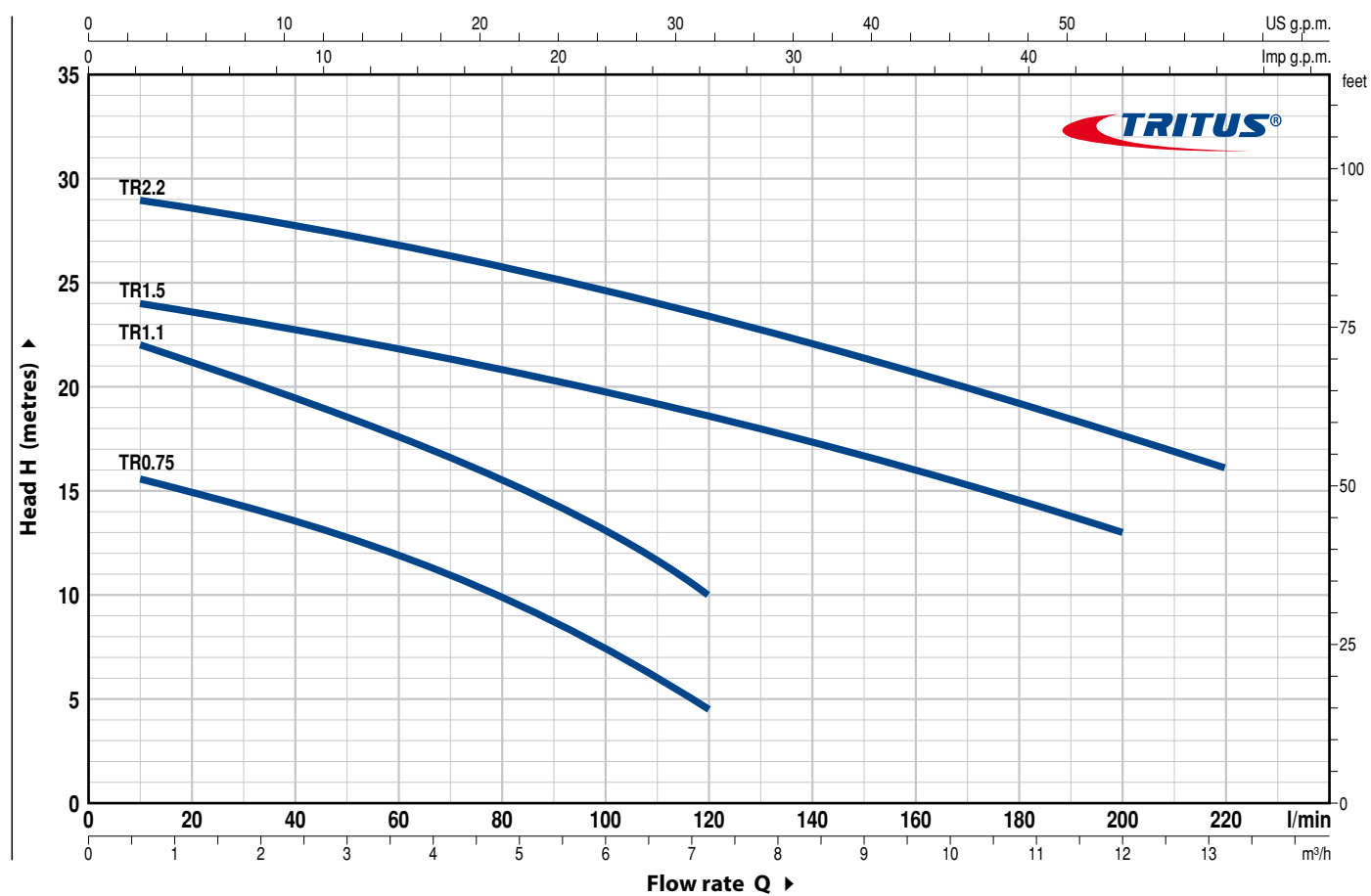
- Registered Trade Mark n. 013017181 
- Patent Pending n. BO2015A000116
- Registered EU Design n. 002501486-0002

OPTIONS AVAILABLE ON REQUEST

- Version with adjustable supports for TR 0.75-1.1
- Single-phase pumps without float switch
- Other voltages or 60 Hz frequency

CHARACTERISTIC CURVES AND PERFORMANCE DATA

50 Hz n= 2900 rpm



MODEL		POWER (P ₂)		Q														
Single-phase	Three-phase	kW	HP		m³/h	0	0.6	1.2	2.4	3.6	4.8	6.0	7.2	8.4	9.6	10.8	12	13.2
					l/min	0	10	20	40	60	80	100	120	140	160	180	200	220
TRm 0.75	TR 0.75	0.75	1	H metres		16.5	15.5	15	13.5	11.8	10	7.5	4.5					
TRm 1.1	TR 1.1	1.1	1.5			23	22	21	19.5	17.5	15.5	13	10					
TRm 1.5	TR 1.5	1.5	2			25	24	23.5	22.8	22	21	19.8	18.5	17.3	16	14.5	13	
-	TR 2.2	2.2	3			30	29	28.5	27.8	26.8	25.8	24.7	23.5	22	20.5	19	17.8	16

Q = Flow rate H = Total manometric head

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.

POS. COMPONENT

CONSTRUCTION CHARACTERISTICS

1	PUMP BODY	Cast iron with an Epoxy Electro Coating treatment, with threaded port in compliance with ISO 228/1
2	IMPELLER	Open type: – technopolymer for TR 0.75, TR 1.1 – precision cast stainless steel AISI 304 for TR 1.5, TR 2.2
3	GRINDER	Tempered AISI 440C stainless steel
4	MOTOR SHAFT	– Stainless steel EN 10088-3 - 1.4104 for TR 0.75, TR 1.1 – Stainless steel AISI 431 for TR 1.5, TR 2.2
5	MOTOR CASING	Cast iron with an Epoxy Electro Coating treatment

6 SHAFT WITH DOUBLE MECHANICAL SEAL SEPARATED BY AN OIL CHAMBER

Pump Model	Seal Model	Shaft Diameter	Position	Stationary ring	Rotational ring	Elastomer
TR 0.75, TR 1.1	MG1-14D SIC	Ø 14 mm	Motor side	Silicon carbide	Graphite	NBR
			Pump side	Silicon carbide	Silicon carbide	NBR
TR 1.5, TR 2.2	STA-20	Ø 20 mm	Motor side	Ceramic	Graphite	NBR
	STA-19	Ø 19 mm	Pump side	Silicon carbide	Silicon carbide	NBR

7 BEARINGS

Pump Model	Model
TR 0.75, TR 1.1	6203 ZZ-C3E / 6203 ZZ-C3E
TR 1.5, TR 2.2	5304 ZZ-C3 / 6304 ZZ-C3

8 ELECTRIC MOTOR

TRm: single-phase 230 V - 50 Hz
with thermal overload protector incorporated into the winding
TR: three-phase 400 V - 50 Hz
– Insulation: class F
– Protection: IP X8

9 POWER CABLE

"H07 RN-F" type
Standard length 10 metres

10 FLOAT SWITCH

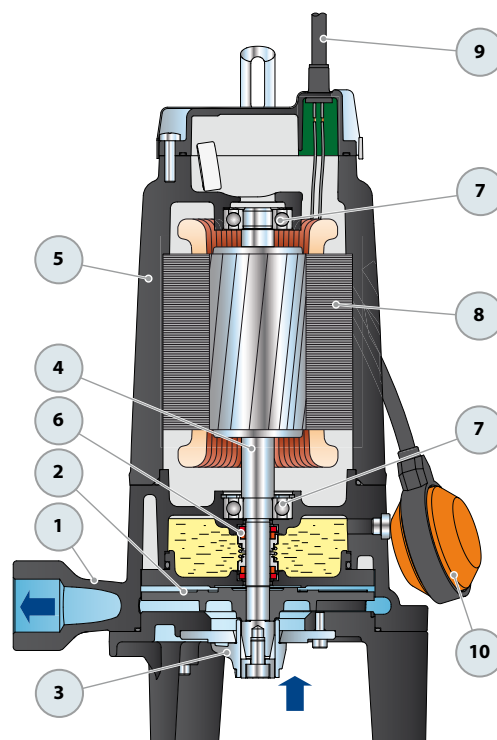
(only for single-phase versions)

11 CONTROL BOX

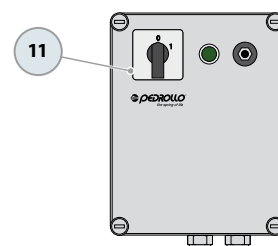
(only for single-phase versions)

With manual overload cut-out and with capacitors for starting and operating.

Pump Single-phase (230 V or 240 V)	Capacitance of the operating capacitor	Capacitance of the starting capacitor
TRm 0.75, TRm 1.1	25 µF 450 VL	80 µF 450 VL
TRm 1.5	50 µF 450 VL	100 µF 450 VL



Standard features

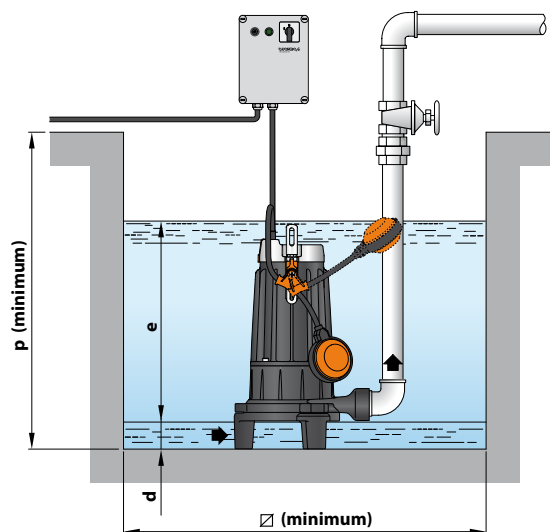
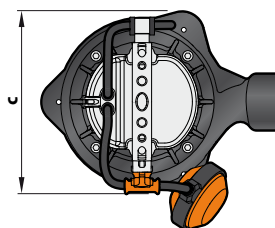
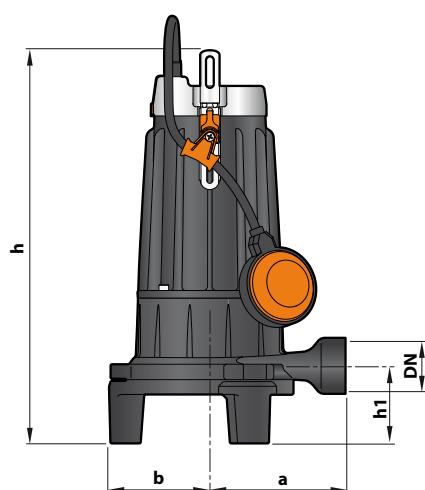


Control box

(only for single-phase versions)

DIMENSIONS AND WEIGHT

Standard installation (for single-phase version)



MODEL		PORT	DIMENSIONS mm									kg *	
Single-phase	Three-phase	DN	a	b	c	h	h1	d	e	p	∅	1~	3~
TRm 0.75	TR 0.75	1¼"	140	100	200	390	80	50	variable	500	500	21.6	21.6
TRm 1.1	TR 1.1					405						23.9	23.1
TRm 1.5	TR 1.5	1½"	170	120	216	424	68					38.0	37.0
-	TR 2.2											-	38.5

(* weight of pump without control box)

ABSORPTION

MODEL	VOLTAGE	
Single-phase	230 V	240 V
TRm 0.75	5.5 A	5.3 A
TRm 1.1	7.4 A	7.1 A
TRm 1.5	10.5 A	10.1 A

MODEL	VOLTAGE			
Three-phase	230 V	400 V	240 V	415 V
TR 0.75	4.0 A	2.5 A	3.9 A	2.5 A
TR 1.1	5.2 A	3.0 A	5.0 A	2.9 A
TR 1.5	7.5 A	4.3 A	7.3 A	4.2 A
TR 2.2	10.2 A	5.9 A	9.9 A	5.7 A

PALLETIZATION

MODEL		GROUPAGE	CONTAINER
Single-phase	Three-phase	n. pumps	n. pumps
TRm 0.75	TR 0.75	40	60
TRm 1.1	TR 1.1	40	60
TRm 1.5	TR 1.5	16	16
-	TR 2.2	16	16